



#6 CUPPING PRESS



Technical Information	
Capacity (Maximum)	70 Tons Outer, 90 Tons Inner
Stroke-Cutting Slide	2.00 in
Stroke-Drawing Slide	5.00 in
Shut Height-Bed to Cutting Slide	13.00 in SDAU
Shut Height-Bed to Drawing Slide	17.50 in SDAU
Adjustment of Cutting Slide	1.00 in
Adjustment of Drawing Slide	2.00 in
Speed	140 spm
Clutch /w Brake	Bliss #372 CKU
Motor Horsepower	15.00 hp
Area of Bolster	F-B 24.00 in, L-R 29.50 in

Technical Information	
Floor Space	F-B 54.00 in, L-R 75.00 in
Height	129.00 in
Weight	26,000 lbs
Control Cabinet	Nema 12, 36 in x 60 in x 18 in Floor Standing
Electrical Supply	220/240/380/440 Three Phase
Control Voltage	24 VDC
Compressed Air Requirements	70 psi @ 5.5cfm (3/4 NPT Pipe Inlet)
Lube Oil Supply	1.5 gallons



SPEED



RELIABILITY



QUALITY

Call 734-865-0949 to discuss your application or to setup an appointment.
Learn more at www.blissmunitions.com