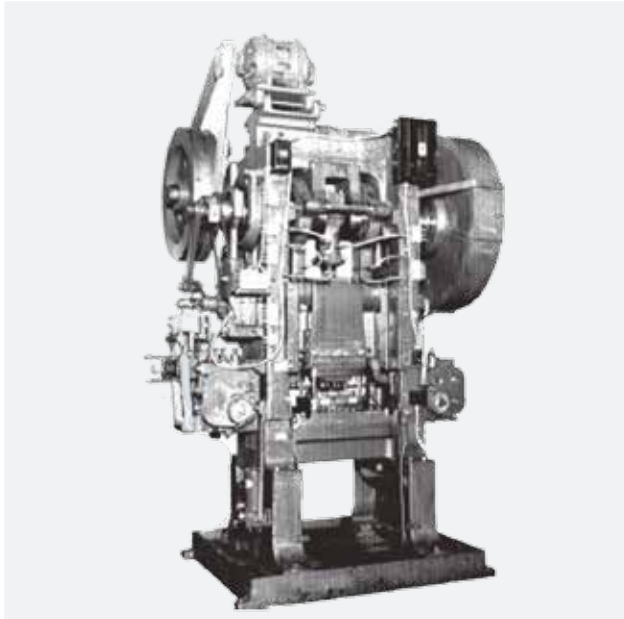


PRODUCT SPECIFICATIONS

NO. 6 CUPPING PRESS. FOR SMALL CALIBER AMMUNITION.



No. 6 Cupping Press

TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	70.00 outer, 90.00 inner
Stroke-cutting slide [in.]	2.00
Stroke-drawing slide [in.]	5.00
Shut height-bed to cutting slide [in.]	13.00
Shut height-bed to drawing slide [in.]	16.00
Adjustment of cutting slide [in.]	1.00
Adjustment of drawing slide [in.]	2.00
Speed [spm]	140.00
Clutch w/ brake	Bliss #372 CKU
Motor horsepower [hp]	15.00
Area of bolster [in.]	F-B 24.00, L-R 31.00
Floor space [in.]	F-B 71.00, L-R 94.00
Height [in.]	142.00
Weight [lbs.]	26,000 .00
Control Cabinet [in.]	Nema 12, 36 x 60 x18 floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50

CONTACT

Bliss Munitions Equipment

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