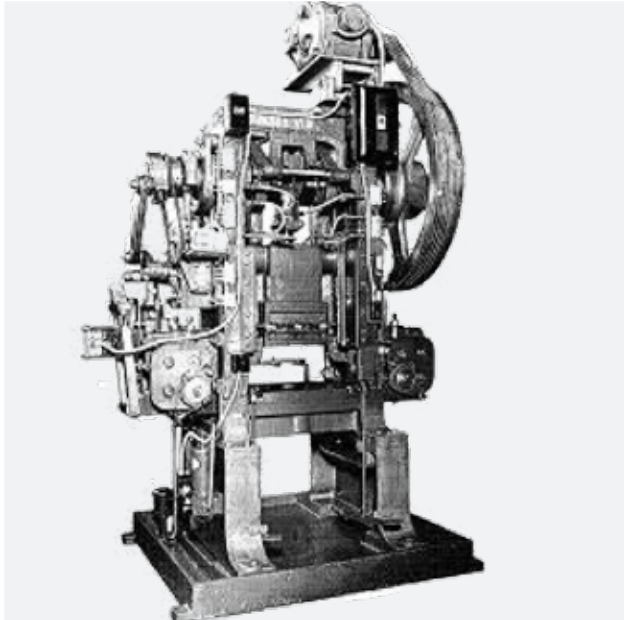


PRODUCT SPECIFICATIONS

NO. 4.5 CUPPING PRESS. FOR SMALL CALIBER AMMUNITION.



No. 4.5 Cupping Press

TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	45.00 outer, 56.00 inner
Stroke - cutting slide [in.]	1.50
Stroke-drawing slide [in.]	20.00
Shut height-bed to cutting slide [in.]	11.25
Shut height-bed to drawing slide [in.]	15.00
Adjustment of cutting slide [in.]	1.00
Adjustment of drawing slide [in.]	2.00
Speed [spm]	140.00
Clutch w/ brake	Bliss #372 CKU
Motor horsepower [hp]	10.00
Area of bolster [in.]	F-B 21.00, L-R 26.00
Floor space [in.]	F-B 52.00, L-R 87.00
Height [in.]	135.00
Weight [lbs.]	18,000.00
Control cabinet [in.]	Nema 12, 36 x 60 x 18 floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @ 5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50

CONTACT

Bliss Munitions Equipment

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