

PRODUCT SPECIFICATIONS

305A DRAW PRESS. FOR SMALL CALIBER AMMUNITION.



305A Draw Press

TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	93.00
Capacity (mid-stroke) [tn.]	25.00
Stroke (maximum) [in.]	12.00
Shut height over bed [in.]	14.00
Speed [spm]	70.00
Number of punches	3.00
Hourly output @ 80% efficiency	10,800
Motor horsepower [hp]	15,000 hp
Area of bolster [in.]	F-B 24.00, L-R 25.00
Floor space [in.]	F-B 103.00, L-R 83.00
Height [in.]	137.00
Weight [lbs.]	21,000.00
Control cabinet [in.]	Nema 12, 36" x 60" x 18" floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50

CONTACT

Bliss Munitions Equipment

BCN Technical Services | 1004 East State Street

Hastings, Michigan 49058 | USA

Phone (269) 948-3300 | Fax (269) 984-3313

SALES / SERVICE (800) 642-5477

info@bcntechserv.com | www.bcntechserv.com