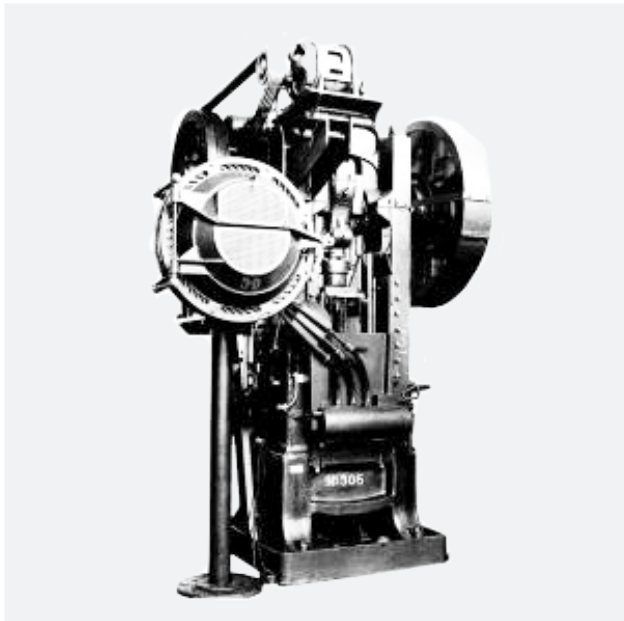


# AIMING FOR EXCELLENCE

## PRODUCT SPECIFICATIONS

# 305 DRAW PRESS. FOR SMALL CALIBER AMMUNITION.



305 Draws Press

## TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	93.00
Capacity (mid-stroke) [tn.]	25.00
Stroke (maximum) [in.]	12.00
Shut height over bed [in.]	14.00
Speed [spm]	70.00
Number of punches	3.00
Hourly output @ 80% efficiency	10,800
Motor horsepower [hp]	15,000 hp
Area of bolster [in.]	F-B 24.00, L-R 25.00
Floor space [in.]	F-B 103.00, L-R 83.00
Height [in.]	137.00
Weight [lbs.]	21,000.00
Control cabinet [in.]	Nema 12, 36" x 60" x 18" floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50

## CONTACT

### Bliss Munitions Equipment

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