

PRODUCT SPECIFICATIONS

304A DRAW PRESS. FOR SMALL CALIBER AMMUNITION.



304A Draw Press

TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	58.00
Capacity (mid-stroke) [tn.]	18.00
Stroke (maximum) [in.]	8.00
Shut height over bed [in.]	11.00
Speed [spm]	100.00
Clutch	Bliss #154 type "R"
Brake	Clamshell
Number of punches	2.00 to 4.00
Hourly output @ 80% efficiency	9,600 to 19,200
Motor horsepower [hp]	7.50
Area of bolster [in.]	F-B 18.00, L-R 17.00
Floor space [in.]	F-B 81.00, L-R 51.00
Height [in.]	126.00
Weight [lbs.]	10,600.00
Control cabinet [in.]	Nema 12, 36 x 60 x18 floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50
Sound Level [DBA]	Less than 85.00

CONTACT

Bliss Munitions Equipment

BCN Technical Services | 1004 East State Street

Hastings, Michigan 49058 | USA

Phone (269) 948-3300 | Fax (269) 984-3313

SALES / SERVICE (800) 642-5477

info@bcntechserv.com | www.bcntechserv.com