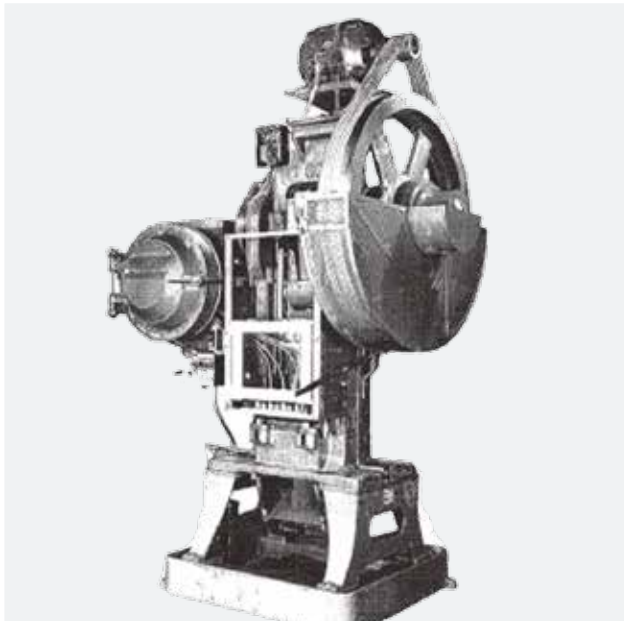


AIMING FOR EXCELLENCE

PRODUCT SPECIFICATIONS

304 DRAW PRESS. FOR SMALL CALIBER AMMUNITION.



304 Draw Press

TECHNICAL DATA

	MEASUREMENTS
Capacity (maximum) [tn.]	58.00
Capacity (mid-stroke) [tn.]	18.00
Stroke (maximum) [in.]	8.00
Shut height over bed [in.]	11.00
Speed [spm]	100.00
Clutch	Bliss #154 type "R"
Brake	Clamshell
Number of punches	2.00 to 4.00
Hourly output @ 80% efficiency	9,600 to 19,200
Motor horsepower [hp]	7.50
Area of bolster [in.]	F-B 18.00, L-R 17.00
Floor space [in.]	F-B 81.00, L-R 51.00
Height [in.]	126.00
Weight [lbs.]	10,600.00
Control cabinet [in.]	Nema 12, 36 x 60 x 18 floor standing
Electrical supply	220/240/380/440 three phase
Control voltage [VDC]	24.00
Compressed air requirements [psi]	70 @5.5cfm (3/4 NPT pipe inlet)
Lube oil supply [gal.]	1.50
Sound Level [DBA]	Less than 85.00

CONTACT

Bliss Munitions Equipment

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